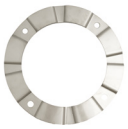
GAF Steely™ Drain
Retro Fit Deck Drain
Installation Instructions

What's in the box?

Two-piece drain screen

Drain bowl and leader



Clamping ring

Flow control weir

Steely™ Drain seal

Instructions:

1 **Prepare the existing drain assembly to receive the new Steely™ Retro-fit Drain.**
- Ensure the drain is free of debris and obstructions.
- Remove the existing ballast guard (if present), drain screen, and flow control weir (if present).
- If the existing drain has studs, cut them off so the new retro-fit drain will be flush with the substrate.

2 **Insert the new retro-fit drain into the existing leader.**
- Verify that the new retro-fit drain fits tight against the existing leader to ensure proper fit.
- Determine if the new retro-fit drain leader properly seats in the existing leader. If not, cut the new leader to length so ensure the new retro-fit drain properly seats into the existing leader and flush against the existing drain bowl.

3 **Insert Steely™ Drain seal into the leader of the new retro-fit drain.**
- Tighten the four bolts slightly to hold it in place.

4 **Insert the retro-fit drain into the existing leader until it is flush with the substrate.**
- Secure the drain bowl flange into the deck with (4) four fasteners appropriate for the deck type.
- Tighten the drain seal bolts evenly until resistance is felt.

5 **Depending on membrane type (BUR & Mod-Bit or Single-Ply TPO, PVC, KEE), apply primer and asphalt mastic, or water cut-off mastic, to the topside of the new retro-fit drain flange.**

6 **Install the new roof membrane and cut a hole the diameter of the new leader in the membrane.**

7 **Install the new clamping ring with the three bolts provided.**

8 **Should local codes require a flow control weir, install in the throat of the drain.**

9 **Install the drain screen.**
- Tighten nuts until resistance is felt.

To register your drain and record specs:
1. Scan the QR code with a GPS-enabled phone or tablet.
2. Follow the link (and allow location permissions to the website.)
3. Fill in your Roof Specs* and click "Register."**

To access your registered drain installation and maintenance records, please scan the QR code to create an account.**

* For information on how GAF processes your information, please review the GAF Privacy Policy.
** Message and data rates may apply.

For additional information, contact GAF Design Services at **1-877-423-7663** or **designservices@gaf.com**

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