



NOTE:

- 1. PRIME THE METAL ONLY WITH EVERGUARD® TPO PRIMER. DO NOT SPILL PRIMER ON WELDED SEAM AREA.
- 2. HEAT WELD THE END JOINT COVER STRIP OF DETAILING MEMBRANE TO THE MEMBRANE AREA USING EITHER A ROBOTIC OR HAND WELDER TO SPEC.
- 3. HEAT WELD THE MEMBRANE (NON-ADHESIVE SIDE ONLY) TO MEMBRANE AREA USING EITHER A ROBOTIC OR HAND WELDER TO SPEC.
- 4. REFER TO DETAIL 218 FOR EVERGUARD® COVER TAPE HEAT-WELD ROOF EDGE INSTALLATION.



COVER TAPE HEAT-WELD STRIP AT GUTTER EDGE DETAIL

DRAWING #  
220

THIS DETAIL APPLIES TO:  
ADHERED SYSTEMS  
RIVINBOND® SYSTEMS  
SELF-ADHERED SYSTEMS  
MECHANICALLY ATTACHED SYSTEMS

ISSUE / REVISION DATE  
8/24/20

SCALE  
N.T.S.

LEGEND

- EVERGUARD® TPO PRIMER (SEE NOTE #1 & #2)
- FLEXSEAL™ CAULK-GRADE SEALANT