



## NOTES:

1. CLEAN METAL AND MEMBRANE WITH EVERGUARD® TPO SEAM CLEANER OR EVERGUARD® CLEANWELD™ CONDITIONER AND ALLOW TO DRY.
2. PRIME TOP OF FLASHING WITH TPO PRIMER OR LOW VOC TPO PRIMER.
3. DO NOT SPILL PRIMER ON HEAT WELDED SEAM AREA.
4. DO NOT OVERLAP ENDS OF FLASHING WITH FLASHING STRIP.
5. HEAT WELD THE COVER TAPE (NON-ADHESIVE SIDE ONLY) TO THE MEMBRANE AREA USING A 1-1/2" [38.1 mm] WELD WITH MACHINE AUTOMATIC WELDER.
6. CONTACT GAF FOR APPROPRIATE RECOMMENDATIONS NEEDED FOR ANSI/SPRI/FM4435/ES-1 DESIGN CRITERIA.

LEGEND		TPO COVER TAPE HEAT WELD STRIP OVERLAP AT ROOF EDGE			DETAIL
	HEAT WELD				218
	ADHESIVE				
	CUT EDGE SEALANT				
	PRIMER				
		ROOF AREA	ISSUE DATE	SCALE	
		ROOF EDGE	05/17/22	N.T.S.	