



# Bulking Fiber – Data Sheet

## PRODUCT DESCRIPTION

**GAF Bulking Fiber** is a soft, flexible high-tensile polyethylene fiber used as a general thickener for GAF coatings.

## BASIC USES

**GAF Bulking Fiber** can be used to bulk up coatings to make them brushable mastics. Thicker materials allow for fabrication of cants and filling around irregular surfaces. Excellent for flashing details, metal roof seams, inside and outside flashing details, round stacks, pipe legs, pitch pockets, conduit pipes, expansion joints, etc.

## Physical Properties<sup>1</sup>

Melting Point	275°F (135°C)
Specific Gravity	0.965 g/cm <sup>3</sup>
Flash Point	665°F (352°C)
Moisture Content	<2.0%
Appearance	Fluffy fiber
Color	White

1. Values are approximate and subject to normal manufacturing variations. These values are not guaranteed and are provided solely as a guide. Physical properties are measured before mixing.

## PACKAGING SIZES

15 lb (6.8 liter) bag

## STORAGE & SHELF LIFE

PRODUCT STORAGE TEMPERATURE:  
40°F – 70°F (4°C – 21°C).

Material must be dry before use.

## MIXING INSTRUCTIONS

For **Coatings**: Use hand tools to add **GAF Bulking Fiber** to coating at a ratio of 20% – 50% by volume.

For **BarrierGuard®**, refer to the BarrierGuard® product data sheet.

## APPLICATION INSTRUCTIONS

Apply evenly by trowel or brush. Total coverage is dependent on the substrate; rough or porous substrates may require additional product. If fabric-embedment is required, refer to Liquid-Applied Roofing Manual at [gaf.com](http://gaf.com).

For application rates and other requirements for system guarantees and warranties, see Liquid-Applied Roofing Manual at [gaf.com](http://gaf.com).

## WARRANTY

See applicable warranties and guarantees for coatings product for complete coverage and restrictions.

## LIMITATIONS & PRECAUTIONS

Adding **GAF Bulking Fiber** to silicone coating will shorten pot life. DO NOT add more than one hour in advance. DO NOT mix more material than will be used during one working period. DO NOT allow moisture content within bag.

## SAFETY & HANDLING

For specific information regarding safe handling of this material please refer to the Safety Data Sheet (SDS).

## CLEAN UP

Sweep or vacuum loose fibers. Thoroughly rinse application equipment with water.

For application questions, contact GAF  
Technical Support Services at  
**1-877-GAF-ROOF**

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