

# TopCoat® Metal Estimating Guide

## Information Sheet

Updated: 1/07






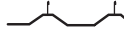
*Quality You Can Trust Since 1886...  
From North America's Largest Roofing Manufacturer™*

# TOPCOAT® Metal Estimating Guide

- 1.0 PROJECT INFORMATION: \_\_\_\_\_
- 1.1 BUILDING NAME: \_\_\_\_\_
- 1.2 BUILDING LOCATION: \_\_\_\_\_
- 1.3 POC/PHONE NUMBER: \_\_\_\_\_

2.0 ROOF AREA CALCULATIONS:

Multiply number of roof squares X stretch factor (estimated stretch factors are shown below)  
 (Recommend measuring actual roof panels to determine exact stretch factor - Include a small waste factor)

 = 1.15    
  = 1.15    
  = 1.20    
  = 1.30

\_\_\_\_\_ squares X \_\_\_\_\_ factor = \_\_\_\_\_ SQ (actual roof surface area)

3.0 TOPCOAT® PRODUCTS AND APPLICATION RATES:

| TOPCOAT® Product          | Product Application                           | Estimated Application Rate      | Product Cost | Product Units   |
|---------------------------|---|---------------------------------|--------------|-----------------|
| EverTite™ Fasteners       | Stitching Screws                              | As Required                     |              | 1,000 each      |
| Precote *                 | Adhesion Promotor                             | 1 gallon/SQ                     |              | 5-gallon pail   |
| MB Plus                   | Asphalt Oil Block                             | 1 gallon/SQ                     |              | 5-gallon pail   |
| MP-300                    | Rust Inhibitor                                | 1 gallon/SQ                     |              | 5-gallon pail   |
| Surface Seal SB Primer    | Rust Inhibitor Aluminum Coated Roofs          | 1 gallon/SQ                     |              | 5-gallon pail   |
| XR-2000                   | Pre-Finished Metal Primer (Kynar, Hylar, etc) | 0.75 gallon/SQ                  |              | 5-gallon pail   |
| Liquid Fabric             | Water-Based Flashing Material                 | 5 gallons/125 ft (6" width)     |              |                 |
| Flashing Grade            | Water-Based Flashing Material                 | 5 gallons/125 ft (6" width)     |              | 5-gallon pail   |
| SB-900                    | Solvent-Based Flashing Material (Low Temp.)   | 5 gallons/150 ft (6" width)     |              | 5-gallon pail   |
| TOPESTER Fabric           | Reinforcing Fabric (6" and 12" widths)        | 150' rolls (6" and 12")         |              | Roll            |
| Fastener Grade            | Fastener Sealant                              | 275 fasteners/1 quart tube      |              | Box of 12 Tubes |
| SKY-LITE                  | Skylight Treatment                            | 2 gallons/SQ (total)            |              | 5-gallon pail   |
| FlexSeal                  | Gutter Sealant                                | 5 gallons/SQ (total)            |              | 5-gallon pail   |
| TOPCOAT® Roofing Membrane | Roofing Membrane                              | 1.0 - 1.75 gal per sq. per coat |              | 5-gallon pail   |
| Surface Seal SB           | Roofing Membrane Solvent Based                | 1.0 - 1.5 gal /sq               |              | 5-gallon pail   |
| *Required for Transite    |   |                                 |              |                 |

4.0 TOPCOAT® MATERIAL ESTIMATE:

4.1 STITCHING SCREWS (EVERTITE™ FASTENERS):

Multiply estimated no. of additional fasteners per square X total no. of roof squares, then divide by 1,000 to determine no. of EverTite™ boxes. Multiply number of EverTite™ boxes X cost per box (1,000 each)

\_\_\_\_\_ fast. /square X \_\_\_\_\_ squares = \_\_\_\_\_ fast. /1,000 = \_\_\_\_\_ boxes (1,000 each) of EverTite's  
 \_\_\_\_\_ boxes X \_\_\_\_\_ cost per box = \_\_\_\_\_ EverTite™ Fasteners

4.2 RESIDUAL ASPHALT TREATMENT MB+:

4.2.1 CALCULATE ROOF SURFACE AREA REQUIRING RESIDUAL ASPHALT TREATMENT:

Multiply actual roof surface area X percentage of roof which requires residual asphalt treatment

\_\_\_\_\_ SQ X \_\_\_\_\_ % asphalt = \_\_\_\_\_ SQ (roof surface area requiring residual asphalt treatment)

4.2.2 CALCULATE QUANTITY AND COST OF TOPCOAT® RESIDUAL ASPHALT TREATMENT MB Plus:

Multiply roof surface area requiring residual asphalt treatment X 1 gallon per square, then divide by 5 to determine number of 5 gallon pails. Multiply number of 5 gallon pails X cost per 5 gallon pail for Precote Required for Transite Panels

\_\_\_\_\_ SQ X 1.0 = \_\_\_\_\_ gallons/5 = \_\_\_\_\_ pails (5 gallon) of MB Plus

\_\_\_\_\_ MB+ pails X \_\_\_\_\_ cost per pail = \_\_\_\_\_ MB Plus

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## 4.3 RUST TREATMENT (TOPCOAT® MP-300, Surface Seal SB Primer):

### 4.3.1 CALCULATE ROOF SURFACE AREA REQUIRING RUST TREATMENT:

Multiply actual roof surface area X percentage of roof which requires rust treatment

$$\text{_____ SQ X _____ \% rusted} = \text{_____ SQ (roof surface area requiring rust treatment)}$$

### 4.3.2 CALCULATE QUANTITY AND COST OF TOPCOAT® RUST INHIBITOR (MP-300, Surface Seal SB Primer):

Multiply roof surface area requiring rust treatment X 1 gallon per square, then divide by 5 to determine number of 5 gallon pails  
Multiply number of 5 gallon pails X cost per 5 gallon pail

$$\text{_____ SQ X 1.0} = \text{_____ gallons/5} = \text{_____ pails (5 gallon) of MP-300}$$

$$\text{_____ pails X _____ cost per pail} = \text{_____ MP-300}$$

### 4.4 PRE-FINISHED METAL TREATMENT (TOPCOAT® XR-2000):

(NOTE: XR-2000 is designed for use on Kynar-type finishes. Test patches are required prior to use of XR-2000.)

Multiply roof surface area requiring pre-finished metal treatment X 0.75 gallons per square, then divide by 5 to determine number of 5 gallon pails. Multiply number of 5 gallon pails X cost per 5 gallon pail

$$\text{_____ SQ X 0.75} = \text{_____ gallons/5} = \text{_____ pails (5 gallon) of XR-2000}$$

$$\text{_____ pails X _____ cost per pail} = \text{_____ XR-2000}$$

## 4.5 FLASHING WORK (TOPCOAT® FLASHING GRADE or LIQUID FABRIC FLASHING GRADE):

### 4.5.1 CALCULATE QUANTITY OF TOPCOAT® FLASHING GRADE OR LIQUID FABRIC FLASHING GRADE FOR HORIZONTAL SEAMS AND RIDGE CAPS:

Multiply building length (rake-to-rake) X stretch factor X number of horizontal seams to determine total horizontal seam linear footage. (NOTE: Ridge cap normally counts as 2 horizontal seams)

Divide total horizontal seam linear feet by 125 to determine number of 5 gallon pails

$$\text{_____ bldg. length X _____ factor X _____ hor. seams} = \text{_____ total linear feet of horizontal seams}$$

$$\text{_____ total LF/125} = \text{_____ pails (5 gallon) of TOPCOAT® Flashing Grade or Liquid Fabric Flashing Grade for horizontal seams}$$

### 4.5.2 CALCULATE QUANTITY OF TOPCOAT® FLASHING GRADE FOR VERTICAL SEAMS:

Divide building length (rake-to-rake) by panel width, then multiply by overall building width (eave-to-eave) to determine total vertical seam linear footage. Divide total vertical seam linear feet by (300 for ribbed or corrugated; 450 for standing seam) to determine number of 5 gallon pails

$$\text{_____ bldg. length/ _____ panel width X _____ bldg. width} = \text{_____ total linear feet of vertical seams}$$

$$\text{_____ total LF/ _____ panel factor} = \text{_____ pails (5 gallon) of TOPCOAT® Flashing Grade for vertical seams}$$

### 4.5.3 CALCULATE QUANTITY OF TOPCOAT® FLASHING GRADE FOR PENETRATIONS, RAKES, SKYLIGHTS AND MISCELLANEOUS:

Estimate total circumference/length of all penetrations, curb units, rakes, skylights, etc., then divide by 100 to determine number of 5 gallon pails

$$\text{Circumference or length of pene., rakes, etc./100} = \text{_____ pails (5 gallon) of TOPCOAT® Flashing Grade for pene., rakes, etc.}$$

### 4.5.4 CALCULATE TOTAL COST OF TOPCOAT® FLASHING GRADE AND LIQUID FABRIC FLASHING GRADE:

Add number of 5 gallon pails used for horizontal seams, vertical seams and penetrations/rakes etc. to determine total number of 5 gallon pails  
Multiply total number of 5 gallon pails X cost per 5 gallon pail

$$\text{_____ pails hor. + _____ pails vert. + _____ pails pene./etc.} = \text{_____ pails (5 gallon) of TOPCOAT® Flashing Grade}$$

$$\text{_____ pails X _____ cost per pail} = \text{_____ TOPCOAT® Flashing Grade}$$

### 4.6 REINFORCING FABRIC (TOPESTER):

Add total circumference/length of all pene., rakes, etc., and total hor. seam linear footage, then divide by 150 to determine no. of TOPESTER rolls. (NOTE: TOPESTER is not required for horizontal seams on corrugated panels or when using Liquid Fabric Flashing Grade)

Multiply number of TOPESTER rolls X cost per roll

$$\text{_____ total pene./etc. + _____ total hor./150} = \text{_____ rolls (6" width) of TOPESTER Fabric}$$

$$\text{_____ rolls X _____ cost per roll (6")} = \text{_____ TOPESTER Fabric}$$



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- 4.7 FASTENER SEALANT (TOPCOAT® FASTENER GRADE):**  
**Note: if spraying flashing grade, the fasteners may be sprayed as well eliminating the fastener grade.**  
*Estimate 2 cases of Fastener Grade 1-quart caulking tubes (12 tubes per case) per 100 roof squares (as applicable for through-fastened roofs)*  
*(Recommend counting fasteners in a typical roof square to make a better estimate - One tube will seal approximately 275 fasteners)*  
*Multiply number of Fastener Grade cases X cost per case*

\_\_\_\_\_ roof squares/100 X 2 cases = \_\_\_\_\_ cases (12 tubes each) of Fastener Grade  
 \_\_\_\_\_ cases X \_\_\_\_\_ cost per case = \_\_\_\_\_ TOPCOAT® Fastener Grade

- 4.8 SKYLIGHT TREATMENT (TOPCOAT® SKY-LITE):**

- 4.8.1 CALCULATE FLUSH-MOUNTED SKYLIGHT SURFACE AREA:**

*Multiply number of flush-mounted skylights X estimated skylight area (in squares) X stretch factor*

\_\_\_\_\_ skylights X \_\_\_\_\_ area (squares) X \_\_\_\_\_ factor = \_\_\_\_\_ SQ (actual skylight surface area)

- 4.8.2 CALCULATE QUANTITY AND COST OF TOPCOAT® SKYLIGHT TREATMENT (SKY-LITE):**

*Multiply actual skylight surface area X 2 gallons per square, then divide by 5 to determine number of 5 gallon pails*  
*Multiply number of 5 gallon pails X cost per 5 gallon pail*

\_\_\_\_\_ SQ X 2.0 = \_\_\_\_\_ gallons/5 = \_\_\_\_\_ pails (5 gallon) of TOPCOAT® SKY-LITE  
 \_\_\_\_\_ pails X \_\_\_\_\_ cost per pail = \_\_\_\_\_ TOPCOAT® SKY-LITE

- 4.9 GUTTER TREATMENT (TOPCOAT® FLEXSEAL):**

*Multiply estimated gutter surface area X 5 gallons per square, then divide by 5 to determine number of 5 gallon pails*  
*Multiply number of 5 gallon pails X cost per 5 gallon pail*

\_\_\_\_\_ squares X 5 = \_\_\_\_\_ gallons/5 = \_\_\_\_\_ pails (5 gallon) of TOPCOAT® FlexSeal  
 \_\_\_\_\_ pails X \_\_\_\_\_ cost per pail = \_\_\_\_\_ TOPCOAT® FlexSeal

- 4.10 SPRAY APPLICATION OF TOPCOAT® ELASTOMERIC ROOFING MEMBRANE:**

- 4.10.1 BASE COAT (TOPCOAT® ELASTOMERIC ROOFING MEMBRANE GRAY):**

*Multiply actual roof surface area X gallon per square, then divide by 5 to determine number of 5 gallon pails*  
*Multiply number of 5 gallon pails X cost per 5 gallon pail*

\_\_\_\_\_ SQ X = \_\_\_\_\_ gallons/5 = \_\_\_\_\_ pails (5 gallon) of TOPCOAT® Gray  
 \_\_\_\_\_ Gray pails X \_\_\_\_\_ cost per pail = \_\_\_\_\_ TOPCOAT® Gray

- 4.10.2 FINISH COAT (TOPCOAT® ELASTOMERIC ROOFING MEMBRANE WHITE):**

*Multiply actual roof surface area X gallons per square, then divide by 5 to determine number of 5 gallon pails*  
*Multiply number of 5 gallon pails X cost per 5 gallon pail*

\_\_\_\_\_ SQ X = \_\_\_\_\_ gallons/5 = \_\_\_\_\_ pails (5 gallon) of TOPCOAT® White  
 \_\_\_\_\_ White pails X \_\_\_\_\_ cost per pail = \_\_\_\_\_ TOPCOAT® White

**Note: Refer to membrane application chart on page 9**

- 4.11 SUBTOTAL COST FOR TOPCOAT® MATERIAL:**

*Add all TOPCOAT material costs from previous paragraphs* \_\_\_\_\_ TOPCOAT® Material Cost Subtotal

- 4.12 SALES TAX:**

*Multiply sales tax X subtotal cost for TOPCOAT® Materials*

\_\_\_\_\_ sales tax X \_\_\_\_\_ material cost subtotal = \_\_\_\_\_ Sales Tax

- 4.13 TOTAL TOPCOAT® MATERIAL COST:**

*Add TOPCOAT material cost subtotal and sales tax from paragraphs 4.11 and 4.12* \_\_\_\_\_ Material Cost

- 5.0 TOPCOAT® LABOR ESTIMATE:**

- 5.1 PRESSURE-WASHING:**

*Estimate pressure washing by using 100 SQ per man day*  
*Divide actual roof surface area by 100 to determine pressure washing man days*

\_\_\_\_\_ SQ / 100 = \_\_\_\_\_ man days (Pressure-Washing)

- 5.2 RESIDUAL ASPHALT, RUST, PRE-FINISHED METAL AND SKYLIGHT TREATMENT:**

*Estimate that a 3-man crew can treat 60 SQ per day*  
*Divide roof surface areas requiring treatment by 60, then multiply by 3 to determine man days*

\_\_\_\_\_ SQ / 60 = \_\_\_\_\_ crew days X 3 = \_\_\_\_\_ man days (Various Treatments)



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- 5.3 FLASHING:**  
*Estimate that a 3-man crew can flash 60 SQ per day including additional fasteners*  
*Divide actual roof surface area by 60, then multiply by 3 to determine man days*  
 \_\_\_\_\_ SQ/60 = \_\_\_\_\_ crew days X 3 = \_\_\_\_\_ man days (Flashing)
- 5.4 SPRAY APPLICATION OF BASE COAT:**  
*Estimate that a 3-man crew can spray 180 SQ per day*  
*Divide actual roof surface area by 180, then multiply by 3 to determine man days*  
 \_\_\_\_\_ SQ/180 = \_\_\_\_\_ crew days X 3 = \_\_\_\_\_ man days (Spraying - Base Coat)
- 5.5 SPRAY APPLICATION OF FINISH COAT:**  
*Estimate that a 3-man crew can spray 180 SQ per day*  
*Divide actual roof surface area by 180, then multiply by 3 to determine man days*  
 \_\_\_\_\_ SQ/180 = \_\_\_\_\_ crew days X 3 = \_\_\_\_\_ man days (Spraying - Finish Coat)
- 5.6 MISCELLANEOUS:**  
*Under normal conditions, estimate 1 man day per 100 SQ*  
**(NOTE: Miscellaneous labor estimate may increase due to required gutter treatment, slope of roof, size of roof, etc.)**  
*Divide actual roof surface area by 100 to determine miscellaneous man days*  
 \_\_\_\_\_ SQ / 100 = \_\_\_\_\_ man days (Miscellaneous)
- 5.7 TOTAL LABOR MAN DAYS:**  
*Add man days from paragraphs 5.1 through 5.6* \_\_\_\_\_ Total Man Days
- 5.8 TOTAL TOPCOAT® LABOR COST:**  
*Multiply total man days X contractor man day cost*  
 \_\_\_\_\_ man days X \_\_\_\_\_ man day cost = \_\_\_\_\_ Labor Cost
- 6.0 MISCELLANEOUS PROJECT COSTS:**
- 6.1 SHEET METAL WORK (PANEL REPLACEMENT, CRICKETS, RIB CAPS, ETC.):** \_\_\_\_\_ Sheet Metal Work
- 6.2 EQUIPMENT (RENTAL, LIFTS, SPECIAL ITEMS, ETC.):** \_\_\_\_\_ Equipment
- 6.3 DISPOSAL CHARGES:** \_\_\_\_\_ Disposal Charges
- 6.4 TRAVEL ALLOWANCES:** \_\_\_\_\_ Travel Allowances
- 6.5 GUARANTEE FEE:**  
*Multiply number of roof squares X 100, then multiply by guarantee fee per square foot to determine total guarantee fee*  
**(NOTE: Refer to page 9 for fee schedule)**  
 \_\_\_\_\_ squares X 100 = \_\_\_\_\_ SF X \$0.10 = \_\_\_\_\_ Guarantee Fee
- 6.6 TOTAL TOPCOAT® MISCELLANEOUS PROJECT COSTS:**  
*Add costs from paragraphs 6.1 through 6.5* \_\_\_\_\_ Misc. Cost
- 7.0 MISCELLANEOUS PROJECT COSTS:**
- 7.1 MATERIAL:** \_\_\_\_\_ Material Cost
- 7.2 LABOR:** \_\_\_\_\_ Labor Cost
- 7.3 MISCELLANEOUS:** \_\_\_\_\_ Miscellaneous Cost
- 7.4 TOTAL TOPCOAT® PROJECT COST:**  
*Add costs from paragraphs 7.1 through 7.3* \_\_\_\_\_ Project Cost  
 (without profit)
- 8.0 PROFIT:**  
**NOTE: Applicator to determine profit based on own Company Policy**  
 profit rate applied to all project costs except Guarantee Fee (or other Company Policy) \_\_\_\_\_ Profit
- 9.0 TOTAL TOPCOAT® PROJECT PRICE:**  
*Add total TOPCOAT® project cost and profit from paragraphs 7.4 and 8.0* Total Price: \_\_\_\_\_



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## 10.0 Warranty Fee Schedule:

|                |             |
|----------------|-------------|
| Classic Bronze | .03 sq. ft. |
| Bronze         | .05 sq. ft. |
| Silver         | .07 sq. ft. |
| Gold           | .10 sq. ft. |
| Platinum       | .12 sq. ft. |
| Titanium       | .15 sq. ft. |

## 11.0 Membrane Application Rates:

|          |  |
|----------|--|
| Bronze   | 1 coat @ 1.5 gal per sq.   |
| Silver   | 2 coats, base @ 1.0 gal per sq., finish @ 1.0 gal per sq. (both coats may be white)  |
| Gold     | 2 coats, base @ 1.0 gal per sq., finish @ 1.5 gal per sq.                            |
| Platinum | 2 coats, base @ 1.5 gal per sq., finish @ 1.75 gal per sq.                           |
| Titanium | 3 coats, base @ 1.5 gal per sq., intermediate 1.5 gal per sq., final 1.5 gal per sq. |

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**NOTICE: The TOPCOAT® ESTIMATING GUIDE is provided for estimating purposes only. GAFMC assumes no liability, either express or implied, for use of ESTIMATING GUIDE.**

