

# TopCoat® XR-2000

## Information Sheet

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*Quality You Can Trust Since 1886...  
From North America's Largest Roofing Manufacturer™*



# XR-2000

## Description

TOPCOAT® XR-2000 is a white, water-based adhesion promoting primer designed to enhance the adhesion of the TOPCOAT® Roofing System to pre-finished metal roofing. Due to the wide variety of pre-applied finishes, suitability of XR-2000 must be tested on an individual basis.\*\*

## Uses

XR-2000 is designed to enhance the adhesion of the TOPCOAT® Roofing System to pre-finished metal roofing, including those containing fluoropolymers such as Kynar® or siliconized polyesters. Substrate shall not pond water for a period longer than 48 hours. Surface must be free of ponding water, ice, snow, and debris prior to application. Do not apply at temperatures below 42°F. Substrate temperatures must be below 120°F when applying product.

## Advantages

- Non-flammable, VOC compliant and easy clean up
- Good adhesion to factory coated metal roofing
- Has rust inhibiting properties
- Warranties available for up to 10 years\*
- Available in 1-gallon, 5-gallon, and 55-gallon containers

For application questions, please contact GAFMC Contractor Services at 1-800-766-3411.

## Applicable Standards

ASTM B-117, ASTM E-1644, ASTM C-794, ASTM D-1475

**Note:** Repair leaks promptly to avoid adverse effects, including mold growth.

\*See warranties for complete coverage and restrictions.

\*\*See TOPCOAT® metal specifications for testing procedure.

## TOPCOAT® XR-2000 TECHNICAL DATA

Application Rate:	0.75 gallon/100 sq.ft.
Application Method:	Airless sprayer or roller
Application Temperature (air, surface):	42° - 120°F
Drying Time (75°F, 50% RH):	Approximately 6 hours
Recommended Wet Mil Thickness:	12 wet mils
Recommended Dry Mil Thickness:	5 dry mils
Total Solids (by weight):	52.5% + 1%
Total Solids (by volume):	40% ± 1%
Specific Gravity:	1.22 ± 0.1
Weight per Gallon:	10.2 ± 0.5 lbs
Viscosity (75°F):	3,500 ± 350 cps
Storage:	Store in well-ventilated area at 50°F to 80°F; protect from freezing
Shelf Life:	1 Year
Clean-up:	Water before curing



For further information, contact  
GAF Contractor Services at:  
1-800-766-3411 or visit [www.gaf.com](http://www.gaf.com)  
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